



**TOOLS NEEDED**

5/16" Wrench / Nut Driver

3/8" Wrench

1/8" Allen head wrench

Small pliers or vise grips

Lock-Tite

1. Remove the screws from the front access cover.
2. Remove the 2 screws holding the pinch cable bracket.
3. Remove the 2 screws holding the cable connection bracket.
4. Remove the screws connecting the door brackets to slide rail.  
( Remove doors and set aside)
5. Remove the screws from the slide rail to the header.  
(Slide race left or right to access screws )
6. Replace with new slide rail part# 1916 in reverse order it was removed.

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**BI-PARTING-SC SLIDE RAIL REPLACEMENT**

Submitted By:

Brian Coble

DATE:

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Sheet:

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